



### A comprehensive packaging house

Supplier to the leading Pharmaceutical, Health Care, Personal Care, Oral Care and Medical Devices companies with expansion leading to Packaged Food, Tobacco and Spirits...

### Innovation and Consulting

At BBM Packaging, we apply pioneering ways and means to produce innovative packaging products and solutions for customers constantly. We fully appreciate the fact that constant value creation in various forms can only be achieved through a robust practice, culture and resource deployment for innovation and we are forever committed towards it.

Associate with our products and solutions and feel a whole new level of distinction in the sphere of packaging.

Let our Innovation and Development Team pilot you through the labyrinth of numerous possible solutions and help picking the most apt application in your packaging development projects and provide you a delightful experience through the phase from Concept to Customer.

### Markets

- Pharma and Healthcare
- Beauty and Personal Care
- Home Care
- Food and Beverages
- Alcobev
- Cigarettes
- Electronics
- Tissue

### Products & Service

- Folding Mono Cartons
- Multi Component Assembled Cartons
- Shaped Cartons
- Clamshells
- Literatures/Leaflets
- Microflute Cartons
- Labels

### Reach Us

BBM Packaging Private Limited  
No.3 (Old Plot Nos. 18 & 23), 3rd Main Road,  
Peenya Industrial Area, Phase 1,  
Yeshwanthpur Hobli, Bangalore 560058  
Karnataka India

### E-mail

General Inquiry and Suppliers:  
[businesscontact@bbmpackaging.in](mailto:businesscontact@bbmpackaging.in)  
Products, Solutions and Technical:  
[packaginganswers@bbmpackaging.in](mailto:packaginganswers@bbmpackaging.in)

### Contact Us

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[bbmpackaging.in](http://bbmpackaging.in)



# Print and Packaging



### Specialist Secondary Packaging

Service

Printing

Finishing



Product Range



Carton



Leaflets



Carton



Leaflets



Site Footprint

7,000 sq.mt.



Number of Employees

107



Product Formats Manufactured at Site

Cartons  
Leaflets  
Labels

### Operational Materials

Cartons 3,000,000/Day

Leaflets 450,000/Day

Shift Patterns Deployed		Printing	Finishing
	Cartons	3	3
Leaflets	3	3	

### Principal Certifications



ISO9001



ISO14001



ISO45001



ISO50001

### The Facility Overview

Manufacturing of Printed Mono Cartons and Literature

- Pre-press with CTP Plate Making
- Printing Lines
  - 5 Colours Press-Cartons
  - 6 Colours Press-Cartons
  - 2 Colours Press-Literatures
- Cut & Crease – 2 lines
- Folder & Gluer – 2 lines
- Literature Cutting – 1 line
- Literature Folding – 2 lines
- Aqua Coating, UV Coating, Blister Coating, Lamination, Foil Stamping, Braille Embossing, Special Assembly
- Blanking Machine
- Electronic Inspection Machine

### Facility Focus – Printing Equipment - Cartons

Mitsubishi – Diamond 3000 Series	Heidelberg CX 75-6+L
Sheet Fed	Sheet Fed
720mm x 1020 mm Manual Register.	605mm x 750mm Manual Register
5 Colour Conventional press In-line Aqua Roller Coater 13000 IMPH	6 Colour Press In-line Aqua Anilox Coater 15000 IMPH
IR Dryer Unit	IR Dryer Unit (With available UV Unit Extn.)

### Facility Focus – Printing Equipment - Leaflets

Pratham Folding Machine	Hiedelberg – SM74
Sheet fed	Sheet Fed
510mm x 740 mm	Min: 100 mm x 150 mm Max: 650 mm x 450 mm
Manual Register 2 Straight or 1 + 1 perfecting	2 Sensor system
	6 Zig-zag and 3 cross folds – 40 gsm 5 Zig-zag and 3 cross folds – 60 gsm 4 Centre fold and 4 cross folds – 40/60gsm

### Features – Cartons

Formats available

- Universal Lock bottom
- Self Lock bottom
- Reverse Tuck-In cartons
- Same side Tuck-In cartons
- Catch cover
- Four Corner tray
- Display boards
- Blister cards

Print & Finishing Features

- Conventional Off-set printing
- In-line Aqueous Coating
- Off-line UV Coating and textured UV
- Protective coating and lamination
- Blister coating
- Hot Foil stamping
- Braille embossing
- Text embossing and de-embossing
- Screen-gumming
- Camera Inspection

### Features – Leaflets

Formats available

- 2 colour printing one side
- 1 colour printing front and back
- Single pass front and back printing
- Capability to print till 28GSM paper
- Substrate includes Maplitho, art paper, pharma print paper

Print & Finishing Features

- 6 parallel folds
- 6 cross folds
- Unfolded leaflets